

KEEVITUSASENDITE PÕHISKEEMID

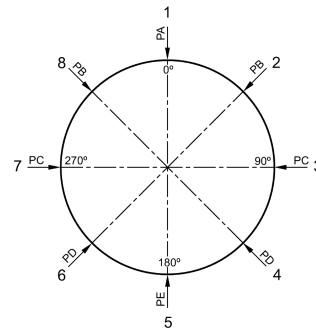
PA – allasend (ingl. flat)

PB – alumine nurga asend (ingl. horizontal vertical)

PC – seina asend (ingl. horizontal)

PD – ülemine nurga asend (ingl. horizontal overhead)

PE – lae asend (ingl. overhead)



Asendi tähis	Eskiis (standardi ISO 6947 põhjal)
PA flat	
PB horizontal vertical	
PC horizontal	
PD horizontal overhead	
PE overhead	
PF vertical up	
PG vertical down	
PH pipe position for welding upwards	
PJ pipe position for welding downwards	
PK pipe position for orbital welding	
H-L045 inclined position (pipe fixed) welding upwards	
J-L045 inclined position (pipe fixed) welding downwards	